

ISA2020VGBC1CHB1

◆Outline (L* W*H): 2.0*2.0*0.75mm

◆Good thermal dissipation & optical uniformity

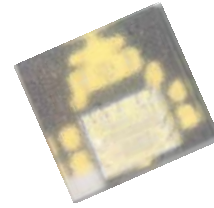


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Features

- RoHS Compliant
- Packaged in 12mm tape on 7" diameter reels
- EIA STD package
- Compatible with automatic placement equipment and infrared reflow solder process
- Preconditioning: accelerate to JEDEC level 3
- Serial data transmission signal by (DATA CLK) two line

Applications

- Telecommunication, office automation, home appliances, industrial equipment
- Status indicator
- Signal and symbol luminaire
- Front panel backlighting
- Full-color strip.
- Indoor decorative lighting / curtain display

■ Product Code Method

I - S - A - 2020 - VGBC - 1 - C - H - B 1

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

①	②	③	④	⑤
Process Type	Category	LED Type	Lead Frame Size	Dice wavelength & luminous rank
I: With IC series	S: SMD LED	A: PCB top view	2020: 2.0*2.0mm	V:red G:green B:blue C:IC

⑥	⑦	⑧	⑨
Lap Polarity	Cap Color	PCB Module Code	Flow Code
1: common anode	C: water transparent	H: article mode	B: IC Type 102 1: 20ma

■ Maximum Rating(Ta=25℃)

Parameter	Symbol	Rating	Unit
IC Power Supply Voltage	VCC	+4.5~+8	V
LED voltage	Vled	3-17	V
Rate of data signal	F _{CLK}	2000	KHZ
The max led output Current	I _{OMAX}	25	mA
Channel current deviation	D _{IO}	Channel<3%,chip<5%	%
Power dissipation;	P _D	<400	mW
Soldering Temperature ^{*1}	T _{SD}	260	℃
Operating Temperature Range	-40℃to+85℃		
Storage Temperature Range	-40℃to+105℃		

Notes 1: The maximum of soldering time is 5 seconds in T_{SD}

Typical Product Characteristics(Ta=25°C)

Characteristics	Symbol		Min.	Typ.	Max.	Unit	Test condition
Forward Voltage	V_F		4.5		8	V	$I_F=20mA$
Luminous Intensity	I_v	R	-	140	-	mcd	$I_F=20mA$
		G	-	280	-		
		B	-	60	-		
		W	160	340	-		
Dominant Wavelength	λ_d	R	615	-	630	nm	$I_F=20mA$
		G	520	-	535		
		B	460	-	475		
Color Coordinate	x			0.2553			$I_F=20mA$
	y			0.2626			
View Angle	$2\theta_{1/2}$		-	120	-	deg	$I_F=20mA$

Electrical Characteristics (Ta=25°C)

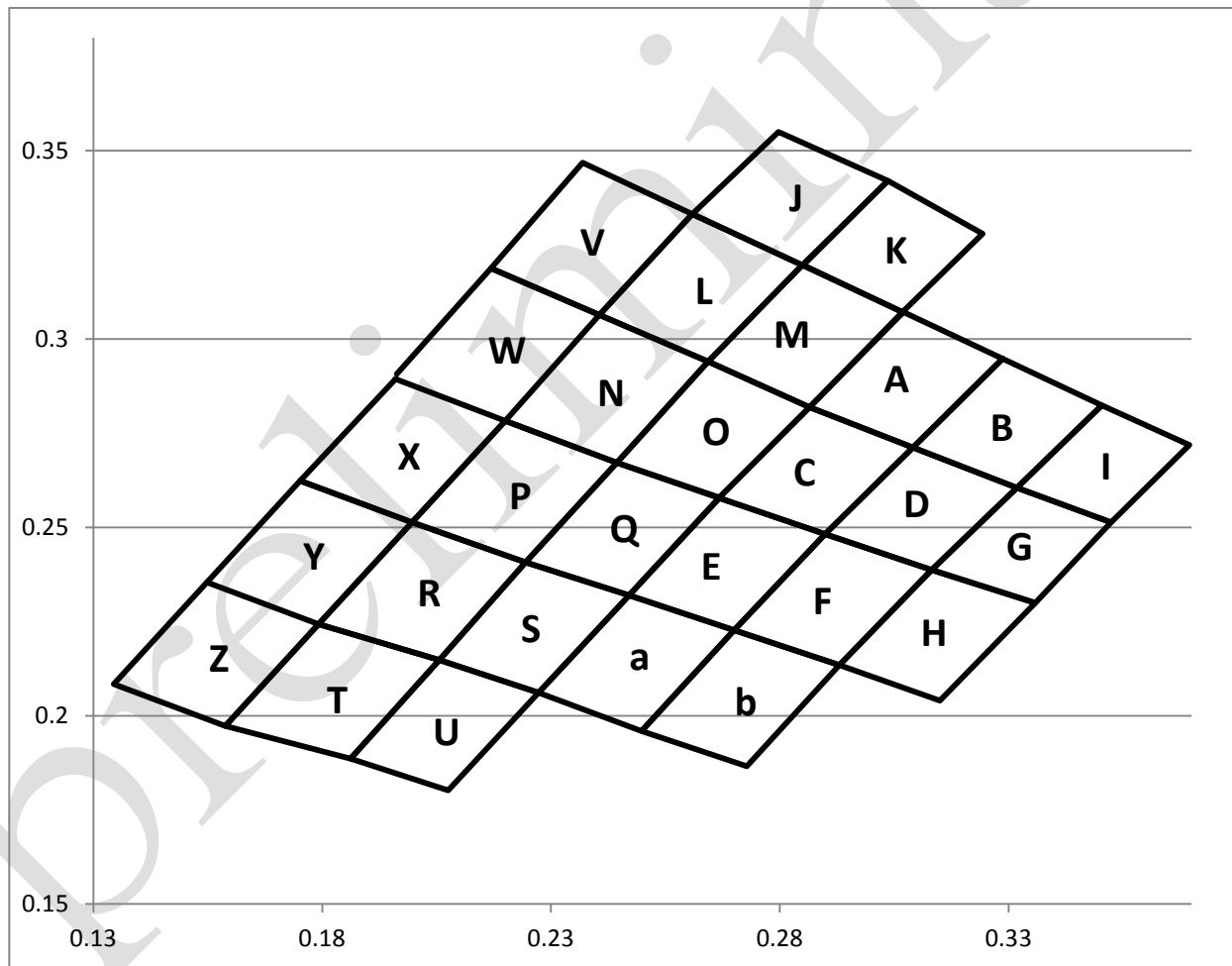
Characteristics	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage	V_{CC}			5.0		V
Input voltage	V_{IN}		-0.4		5	V
Rate of data signal	F_{CLK}		0	-	1500	KHZ
Input voltage level	V_{IH}	D_{IN}, SET	$0.7 V_{CC}$	-	-	V
	V_{IL}	D_{IN}, SET	-	-	$0.3 V_{CC}$	V
The clock high level widch	T_{CLKH}		30	-	-	ns
The clock low level widch	T_{CLKL}		30	-	-	ns
Data set up time	T_{SETUP}		10	-	-	ns
Data hold time	T_{HOLD}		5	-	-	ns

■ Range of Bins

1) Luminous Intensity-White ($I_F = 20\text{mA}$)

Bin Code	Min. IV (mcd)	Max. IV (mcd)
8	160	210
9	210	270
10	270	350
11	350	460
12	460	600

■ Color Coordinate Comparison-White



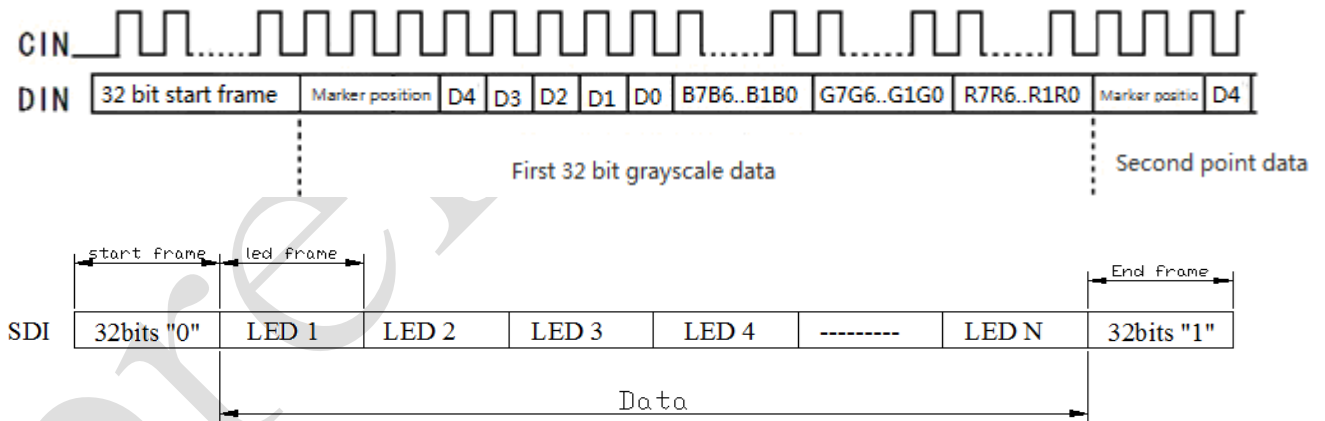
Color Rank

Bin code	x	y	x	y	x	y	x	y	x	y
A	0.307	0.3072	0.3287	0.2948	0.3091	0.2712	0.2865	0.2819	0.307	0.3072
B	0.3287	0.2948	0.3504	0.2824	0.3318	0.2605	0.3091	0.2712	0.3287	0.2948
C	0.2865	0.2819	0.3091	0.2712	0.2899	0.2482	0.2667	0.2578	0.2865	0.2819
D	0.3091	0.2712	0.3318	0.2605	0.3132	0.2387	0.2899	0.2482	0.3091	0.2712
E	0.2667	0.2578	0.2899	0.2482	0.27	0.2227	0.247	0.232	0.2667	0.2578
F	0.2899	0.2482	0.3132	0.2387	0.293	0.2134	0.27	0.2227	0.2899	0.2482
G	0.3318	0.2605	0.3524	0.2513	0.3358	0.2299	0.3132	0.2387	0.3318	0.2605
H	0.293	0.2134	0.3132	0.2387	0.3358	0.2299	0.315	0.204	0.293	0.2134
I	0.3318	0.2605	0.3504	0.2824	0.3695	0.2719	0.3524	0.2513	0.3318	0.2605
J	0.2609	0.3332	0.2797	0.355	0.3036	0.342	0.2849	0.3196	0.2609	0.3332
K	0.2851	0.3196	0.3036	0.342	0.3243	0.328	0.3068	0.3072	0.2851	0.3196
L	0.2406	0.3064	0.2609	0.3332	0.2849	0.3196	0.2643	0.294	0.2406	0.3064
M	0.2643	0.294	0.2849	0.3196	0.3068	0.3072	0.2865	0.2819	0.2643	0.294
N	0.22	0.2783	0.2406	0.3064	0.2643	0.294	0.2444	0.2672	0.22	0.2783
O	0.2444	0.2672	0.2643	0.294	0.2865	0.2819	0.2667	0.2578	0.2444	0.2672
P	0.22	0.2783	0.1996	0.2513	0.2244	0.2407	0.2444	0.2672	0.22	0.2783
Q	0.2444	0.2672	0.2244	0.2407	0.2471	0.232	0.2669	0.2579	0.2444	0.2672
R	0.1996	0.2513	0.1792	0.2243	0.2056	0.2148	0.2244	0.2407	0.1996	0.2513
T	0.1792	0.2243	0.1588	0.1973	0.1862	0.1886	0.2056	0.2148	0.1792	0.2243
U	0.2056	0.2148	0.1862	0.1886	0.2075	0.1802	0.2273	0.2061	0.2056	0.2148
X	0.196	0.2894	0.1752	0.2624	0.1996	0.2513	0.22	0.2783	0.196	0.2894
Y	0.1752	0.2624	0.1548	0.2354	0.1792	0.2243	0.1996	0.2513	0.1752	0.2624
Z	0.1548	0.2354	0.1344	0.2084	0.1588	0.1973	0.1792	0.2243	0.1548	0.2354
S	0.2244	0.2407	0.2056	0.2148	0.2273	0.2061	0.2471	0.232	0.2244	0.2407
a	0.2471	0.232	0.2273	0.2061	0.2498	0.1959	0.27	0.2227	0.2471	0.232
b	0.27	0.2227	0.2498	0.1959	0.2728	0.1866	0.293	0.2134	0.27	0.2227
V	0.2169	0.3188	0.2369	0.3468	0.2609	0.3332	0.2406	0.3064	0.2169	0.3188
W	0.1963	0.2907	0.2169	0.3188	0.2406	0.3064	0.22	0.2783	0.1963	0.2907

■ Switching Characteristics (Ta=25°C)

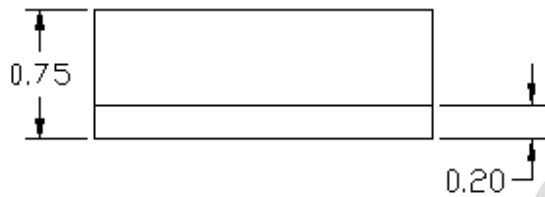
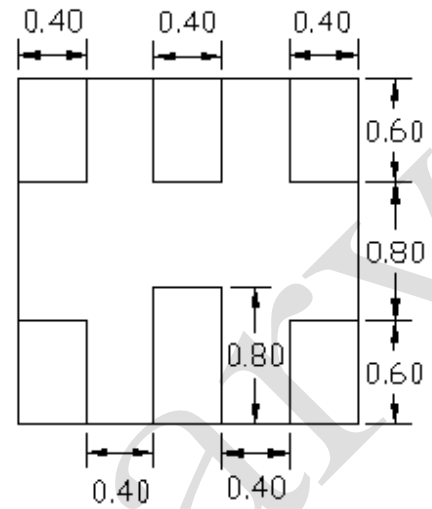
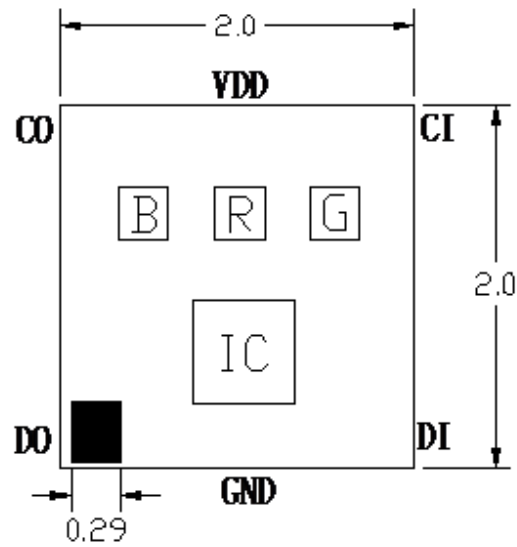
Characteristics	Symbol	Condition	Min.	Typ.	Max.	Unit
Transfer time	T _{THH}	CL=30pF,RL=1K Ω	-	-	15	ns
	T _{THL}		-	-	15	ns
Signal delay time	T _{pd}	CL=30pF,RL=1K Ω	-	-	12	ns
	T _{co}		-	-	12	ns
Signal rise and fall time	T _R	V _{CC} =5V	-	-	500	ns
	T _F		-	-	400	ns
The output minimum PWM opening width	T _{ONMIN}	I _{OUT} = 20mA	200	-	-	ns
The output signal maximum opening and closing time	T _{ON}	I _{OUT} = 20mA	-	--	80	ns
	T _{Off}		-	-	80	ns

■ Communication protocol and timing (Ta=25°C)

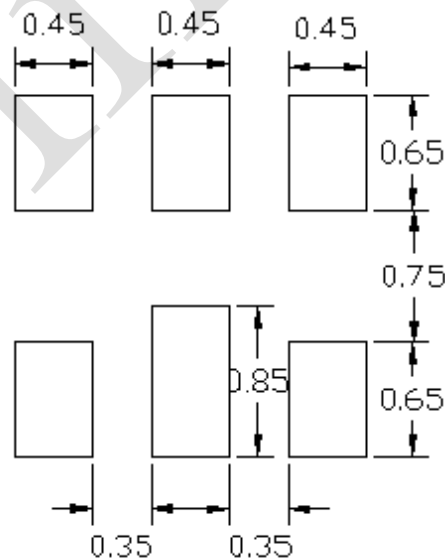


1. The first 32 bit "0" is the starting frame, and the CIN is on the rise time, and the timing DIN is preceded by CIN
2. It is marked as "1XX", and X is an arbitrary value
3. D4 D3 D2 D1 and D0 are 32 level brightness adjustment, D4 is the highest
4. The gray level data to high, the sequence is B/G/R

■ Dimensions

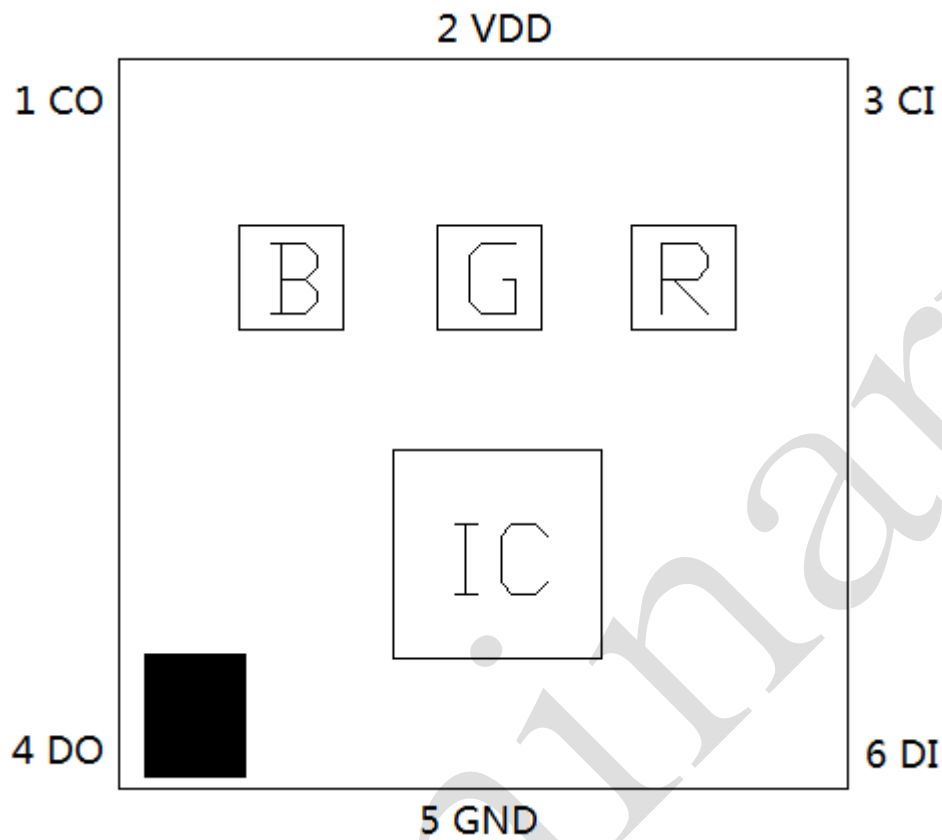


RECOMMEND PAD LAYOUT



- § All dimensions are in millimeters.
- § Tolerance is ± 0.1 mm unless other specified
- § Specifications are subject to change without notice

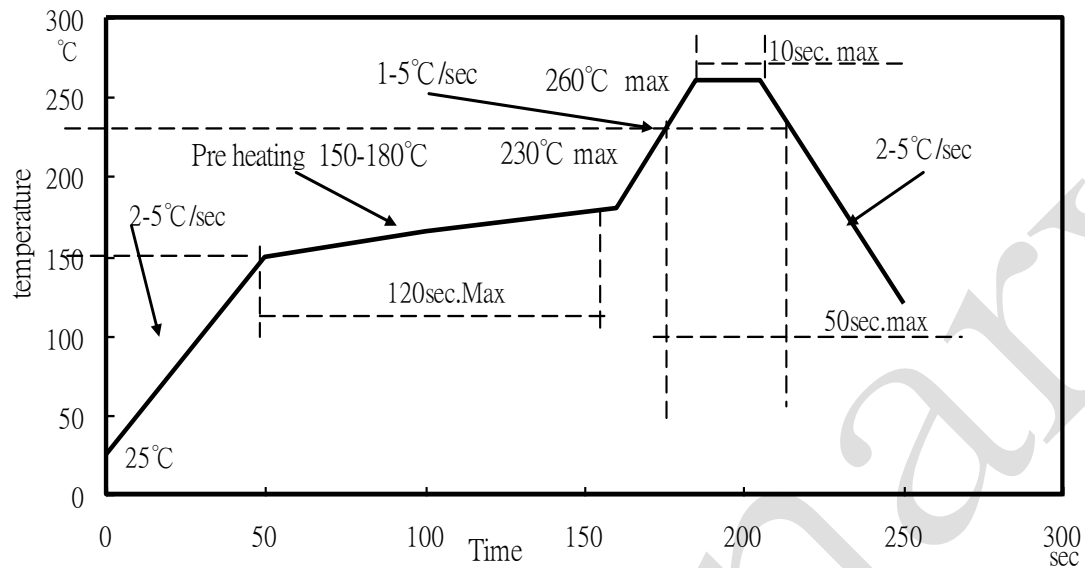
■ PIN Configuration



No.	Symbol	Function description
1	CO	Clock output
2	VDD	supply voltage
3	CI	Clock input
4	DO	Data output
5	GND	Ground
6	DI	Data input

■ Reflow Profile

1. I_R reflow soldering Profile for Lead Free solder

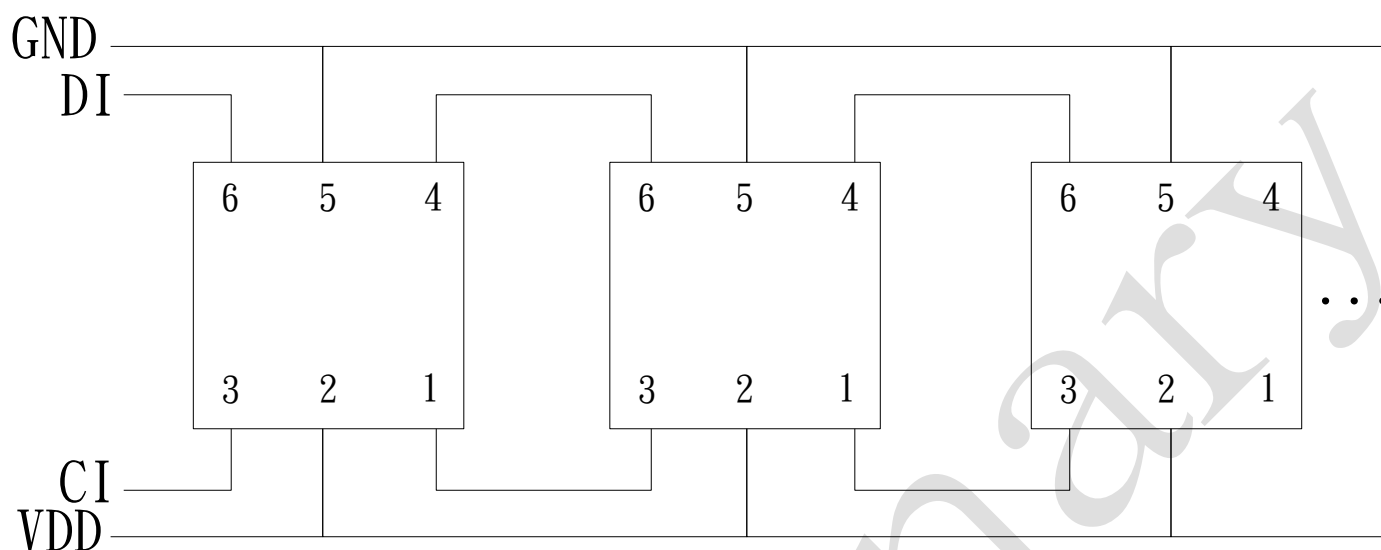


Notes:

1. We recommend the reflow temperature at 240°C ($\pm 5^\circ\text{C}$), and the maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the silicone resin while it is exposed to high temperature.
3. Number of reflow process shall not be more than 1 time.

■ Test Circuit and Precautions for Use

1. Typical application circuit



2. Precautions for Use

2.1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn-out will happen).

2.2. Storage

1). To store the products is recommended with following conditions:

Humidity: 60% R.H. Max.

Temperature: 5°C~30°C (41°F~86°F)

2). Shelf life in sealed bag: 12 month at <5°C~30°C and <60% R.H. after the package is Opened, the products should be used within 1 week or they should be keeping to stored at ≤20%R.H. with zip-lock sealed.

2.3. Baking

If the package has been opened for more than 1 week, it is recommended to bake the products with the following instruction:

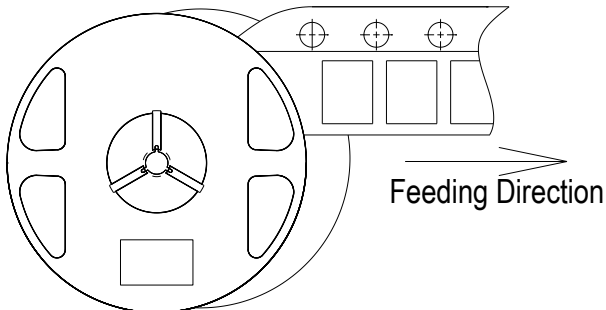
1). 60±3°C X 6hrs and <5%RH, for reel

2). 125±3°C X 2hrs, for single LED

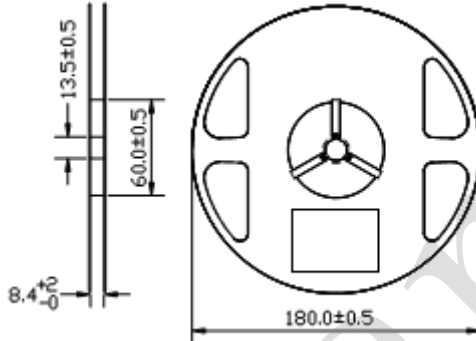
It shall be normal to see slight color fading of carrier (light yellow) after baking in process

Packing

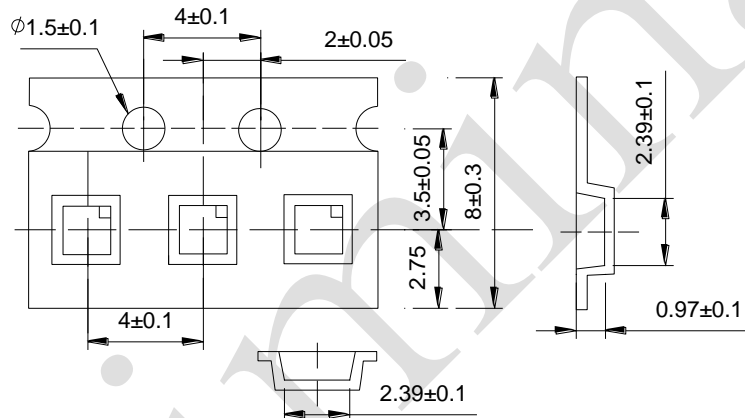
Feeding Direction



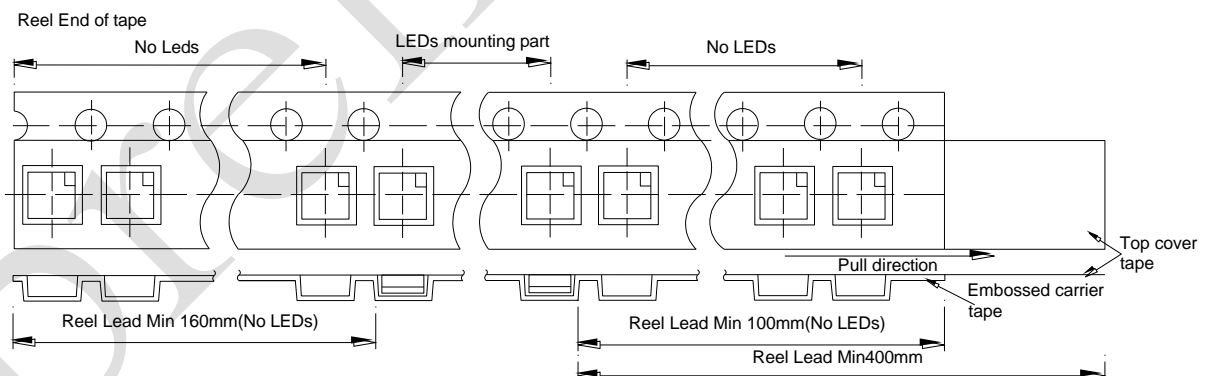
Dimensions of Reel (Unit: mm)



Dimensions of Tape (Unit: mm)



Arrangement of Tape

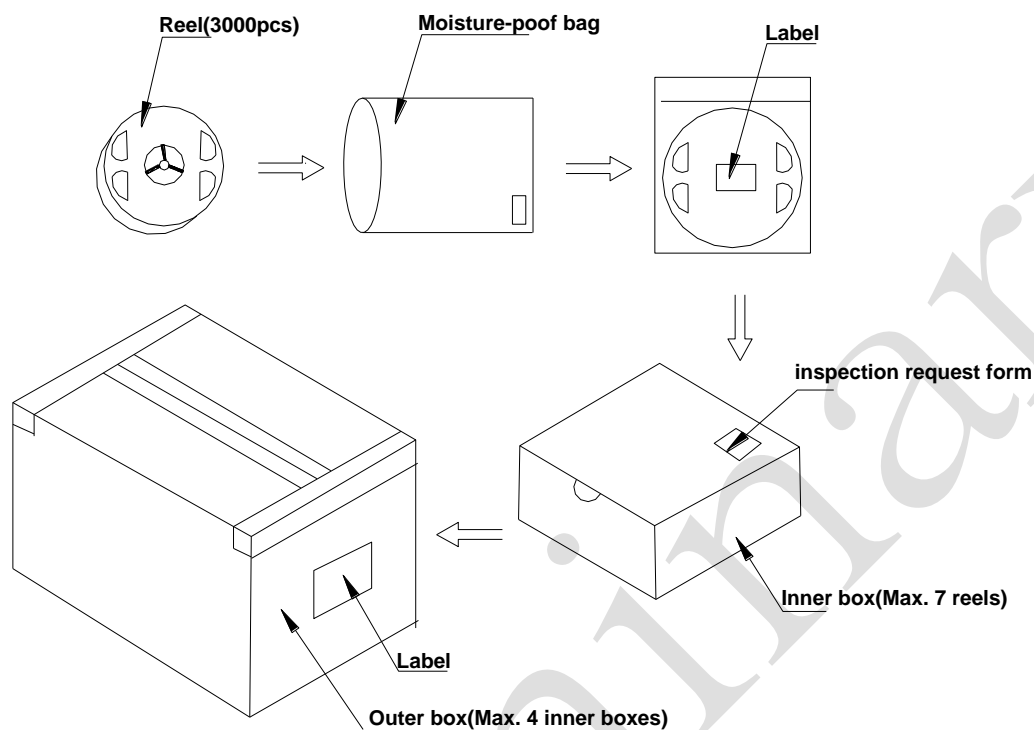


Notes:

1. Empty component pockets are sealed with top cover tape;
2. The max loss number of SMD is 2pcs;
3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications;
4. 3000pcs per reel

■ Packing

● Packaging Specifications



Notes:

Reeled product (max.3000) is packed in a sealed moisture-proof bag. Seven bags are packed in an inner box (size: about 260 X 230 X 100 mm) and four inner boxes are in an outer box (size: about 480 X 275 X 215mm). On the label of moisture-proof bag, there should be the information of Part No., Lot No. and quantity number; also the total quantity number should be on inspection request form on outer box.

■ Precautions

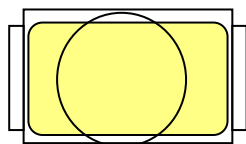
1. Abnormal situation caused by improper setting of collet

To choose the right collet is the key issue in improving the product's quality. LED is different from other electronic components, which is not only about electrical output but also for optical output. This characteristic made LED more fragile in the process of SMT. If the collet's lowering down height is not well set, it will bring damage to the gold wire at the time of collet's picking up and loading which will cause the LED fail to light up, light up now and then or other quality problems

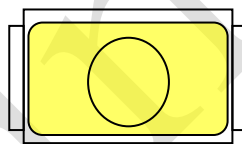
2. How to choose the collet

During SMT, please choose the collet that has larger outer diameter than the lighting area of lens, in case that improper position of collet will damage the gold wire inside the LED. Different collets fit for different products, please refer to the following pictures cross out

Outer diameter of collet should be larger than the lighting area



Picture 1(✓)



Picture 2(X)

3. Other points for attention

- A. No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- B. Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- C. LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.

4. This usage and handling instruction is only for your reference.

■ Test Items and Results of Reliability

Test Item	Test Conditions	Duration/ Cycle	Ac/Re	Number of Damage	Reference
Normal Temperature Life	Ta = 23°C (±5°C) IF = 20mA	1008 hrs	0/1	0/22	JESD22 A-108
High Temperature Life	Ta = 85°C (±5°C) IF = 20mA	1008 hrs	0/1	0/22	JESD22 A-108
High Humidity Heat Life	Ta = 85°C (±5°C) RH = 85% IF = 20mA	1008 hrs	0/1	0/22	JESD22 A-108
Thermal shock	-45°C/30min~105°C /30min (±5°C)	1008 hrs	0/1	0/22	JESD22 A-104
Electrostatic Discharge (ESD) Test	According to the SPEC	3 cycles	0/1	0/22	AEC Q101-001
Low Temperature Storage	Ta = -40°C	1008 hrs	0/1	0/22	JESD22-A103D
High Temperature Storage	Ta = 125°C	1008 hrs	0/1	0/22	JESD22-A103D

*Criteria for Judging				
Item	Symbol	Condition	Criteria for Judgment of Pass	
			Min	Max
Forward Voltage	VF	IF = 20mA	-	USL* ¹ × 1.1
Reverse Current	IR	VR = 5V	-	10μA
Luminous Intensity	Iv	IF = 20mA	LSL* ² × 0.7	-

[Note] USL*¹: Upper Specification Level

LSL*²: Lower Specification Level